

**SERVICE BULLETIN**

No. M 462 - RF/5

IT IS NECESSARY TO CARRY OUT !

COVERS : Oil pumps Type MN-14 A on M 462-RF engines.

REASON : Replacement of oil pumps (oil pump spindle, drawing No. M 462-RF-0673 and driven cog wheel, drawing No. M 462-RF-0672). Defect of the pressure stage drive (overdrive) of the MN-14 A pump mounted on the engine serial No. 64047 during a long-term test - verification of the service life to major overhaul of 500 hours at the engine test station.

MEASURES : It is necessary to replace all oil pumps Type MN-14 A (according to the certificate in the engine log) mounted on Type M 462-RF aircraft engines with oil pumps Type MN-14 A/A and to record the replacement in the engine log.

TO BE CARRIED OUT: During operation of aircraft, but not later than within 300 hours of operation for engines with service life to major overhaul of 500 hours. With engines having a service life to major overhaul of 300 hours the replacement should be carried out during the first major overhaul.

TO BE DONE BY: The replacement of oil pumps mounted on engines will be effected by the supplier. The reconstruction of the Type MN-14 A to the Type MN-14 A/A including running-in, alignment and reassembly will be effected by the supplier in accordance with the drawing No. M 462-RF-0674.

MATERIAL WILL BE SUPPLIED BY: The aircraft supplier

COSTS ARE COVERED BY : The aircraft supplier

VALIDITY OF THE BULLETIN : After reception of the present bulletin

Letňany, July 17, 1967.

V. Novotný m.p.

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Manufacturer's representative

Ing. Homola m.p.

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Customer's representative

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