

**INFORMATION BULLETIN**No. 462-RF $\frac{1}{2}$

CONCERNS: Catalogue of spare parts for M-462/RF engines, 1st edition 1968.

REASON: Specification and supplementation of the catalog according to information from the producer.

ADOPTED MEASURES:

Collotype drawings in the catalogue of 1967 have thus become void. Amend or supplement the following data in all the catalogues of spare parts of M engines, 1st edition 1968:

1) List of assemblies and subassemblies:

On the 2nd page of the list, in assembly No.6 insert a new subassy "62 - AK 50 M Supercharger Drive"

In subassembly No.91 add the following note: "W further subassembly 91/A-2 for carburettor AK I series A-2".

2) Subassembly No.13:

2nd line; replace part number "11-702-102" with "14-702-102".

3) Subassembly No.22:

To Pos.No. 27 (Cotter pin) add note "See Pos.No. 27" and to Pos.No. 37 add note "From engine No.255 placed by cotter pin 2.5 x 16 ČSN 02 1781.05".

4) Subassembly No.31:

Exchange Nos.29 and 30 in the illustration.

5) Subassembly No. 32:

Change Part No. "14-407-103" (Exhaust rocker) to "14-407-105".

Change Part No. "14-407-02" (Exhaust rocker) to Ref.No.8) to "14-407-103".

6) Assembly No. 4:

Mark Part No. M 462-RF-0400 with asterisk * add the following footnote in the column Item * "When ordering reducer as spare part state ing No. M 462-RF-0400 ND. This assembled unit be supplied already run-in and conserved for rage for 2 years".

7) Subassembly No. 42:

In the drawing replace locating pin (Ref.No. 13) with two bolts. Amend appropriately in the text of Item No.13 : "2 Bolts 3 x 12, ČSN 02 1151."

8) Insert new subassembly "62 - AK 50 M Supercharger Drive Housing".

9) Subassembly No. 63:

Replace Part No. "14-313-104"(Drive housing) with No. "14-311-104".

10) Subassembly No. 66:

Ref.No. 1: Add the number "MN 14 B" to the designation "Oil pump";

Ref.No. 2: (Packing 14-711-63); add note "For oil pump MN 14-A/A use packing No. 14-311-10"

11) Subassembly No. 91/A-2:

"AK-14 RF carburettor, series A-2" newly inserted.

12) Subassembly No. 93:

Ref.No. 2: Packing No. 14-311-30 add note "Use according to necessity".

13. Index (end of catalogue):

Add newly published and amended index.

Note: The newly published subassemblies Nos. 62 and 91/A-2 and the new Index are enclosed to this Bulletin for amendment of the catalogue of spare parts.

TO BE DONE:

All amendments and supplements according to this Bulletin will be done by the user of the catalogue of spare parts for M 462-RF engines.

Letňany, 28.11.1969.

J. Prokop m.p.

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Representative of the producer
of the engines

Vl. Havlas m.p.

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Representative of the Customer

Ing.Hanzal m.p.

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Representative of the producer
of the Z-37 aircraft